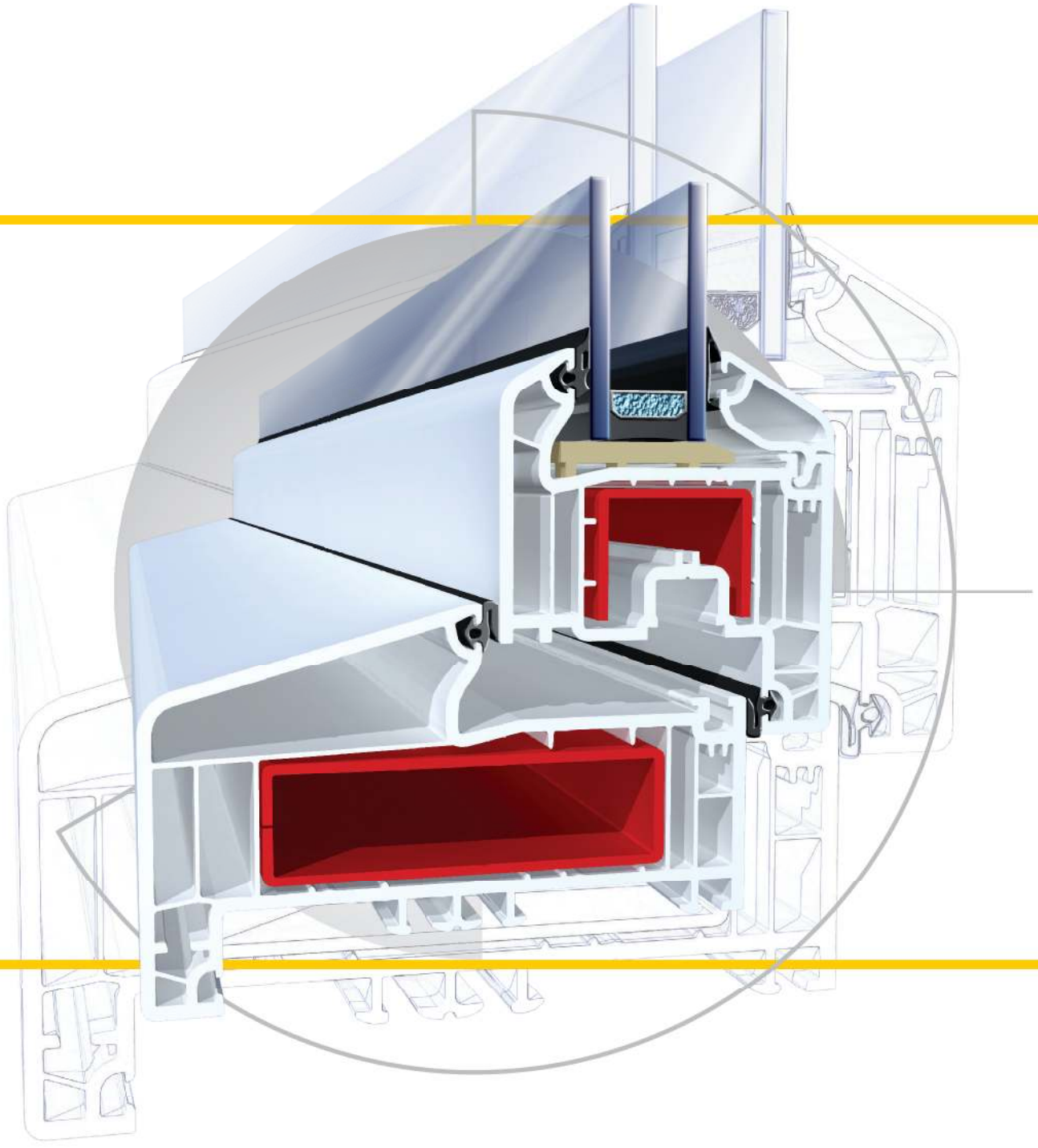
VERATEC®
PVC-U Window & Door Systems

# MAXI EMPIRE
# DUTCH SYSTEMS

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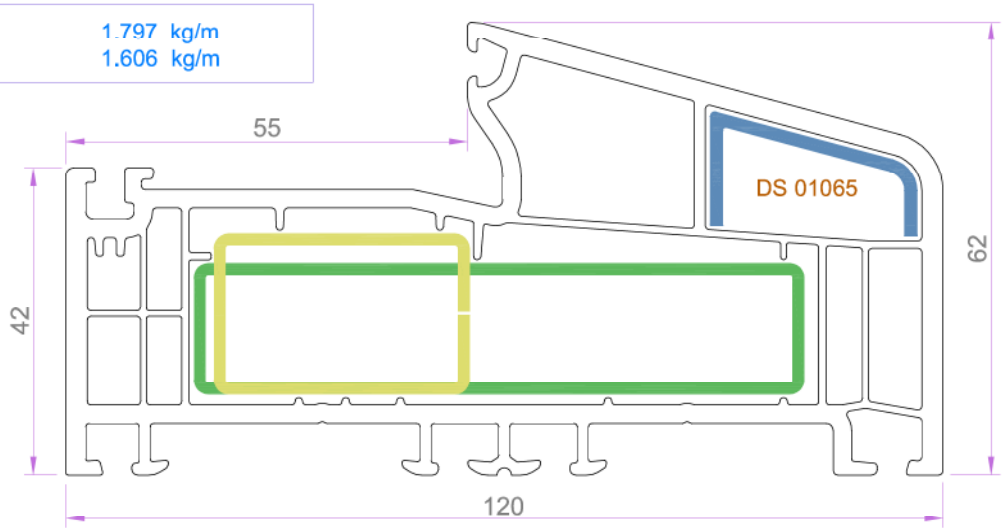


MAXI EMPIRE SYSTEM

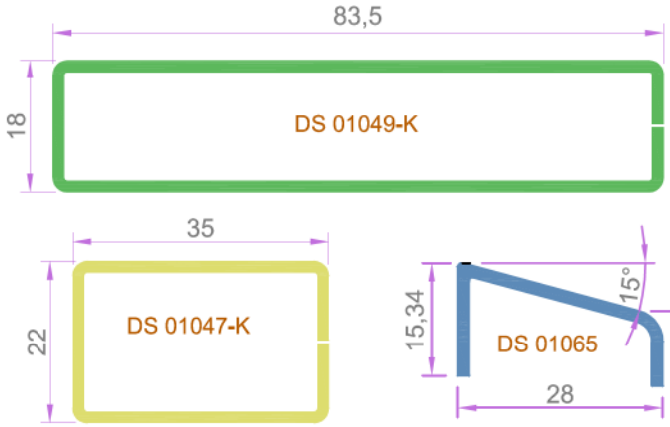
Architectural Window Systems

## FRAME PROFILE - DUTCH SYSTEMS

| | |
|---|---|
| 1251 | 1.797 kg/m |
| 1251 EU-B | 1.606 kg/m |

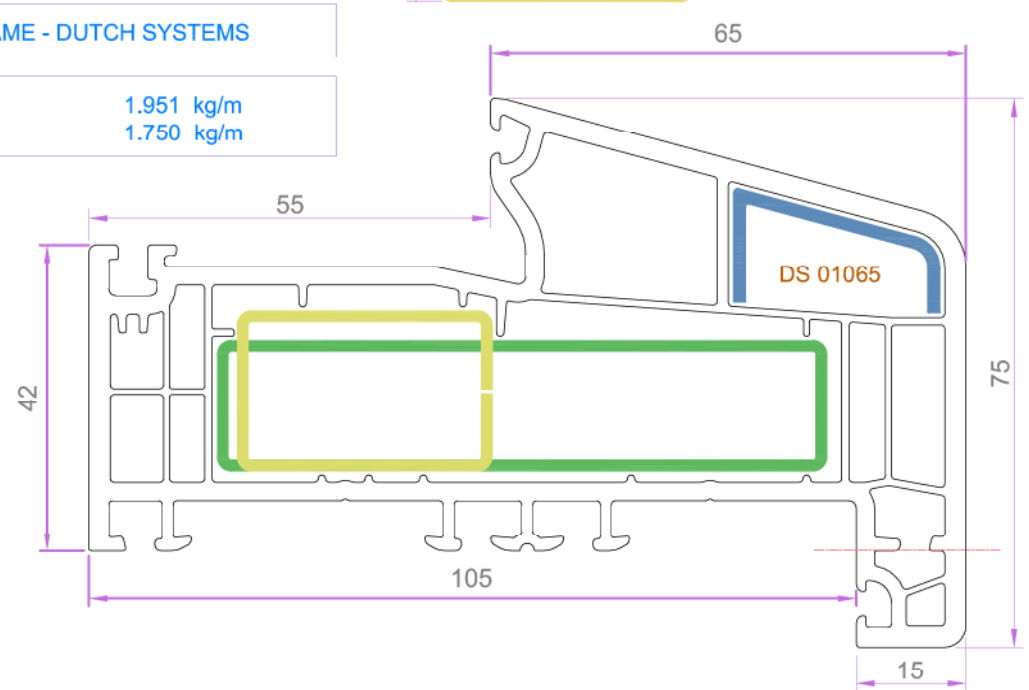


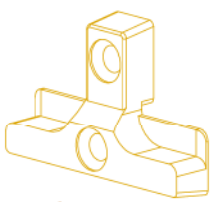

| | Thickness | Weight-kg/m |
|---|---|---|
| Box Reinforcement steel DS 01049-K 83.5x18 | 1.25mm | 1.949 |
| | 1.55mm | 2.405 |
| | 2.05mm | 3.081 |
| Box Reinforcement steel DS 01047-K 35x22 | 1.25mm | 1.001 |
| | 1.55mm | 1.240 |
| | 2.05mm | 1.629 |
| Reinforcement steel DS 01065 | 1.55mm | 0.591 |
| | 2.05mm | |




## REBATED FRAME - DUTCH SYSTEMS

| | |
|---|---|
| 1252 | 1.951 kg/m |
| 1252 EU-B | 1.750 kg/m |



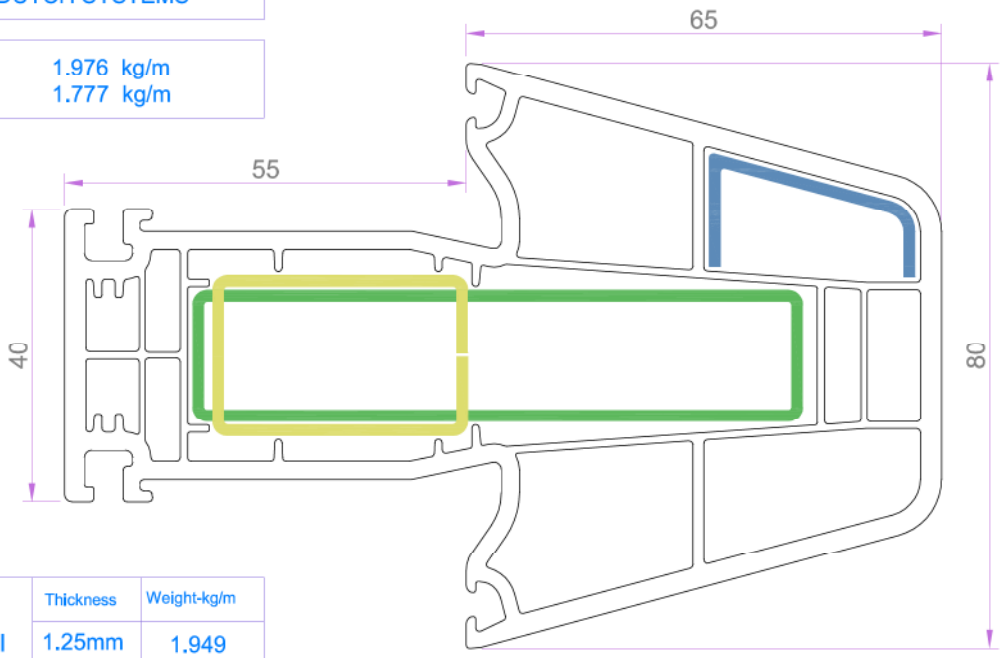



IK01010

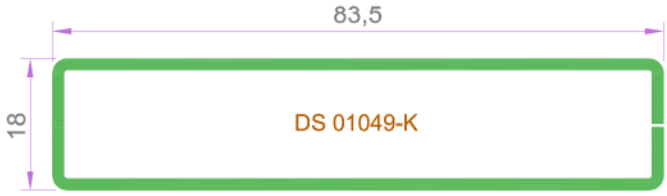
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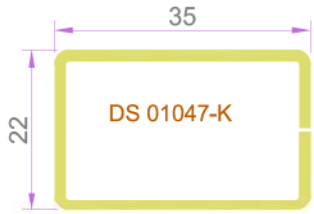
## MULLION PROFILE - DUTCH SYSTEMS

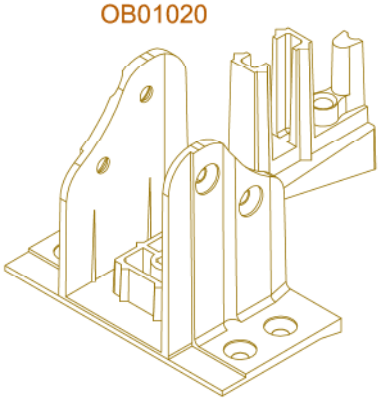
| | |
|---|---|
| 1253 | 1.976 kg/m |
| 1253 EU-B | 1.777 kg/m |

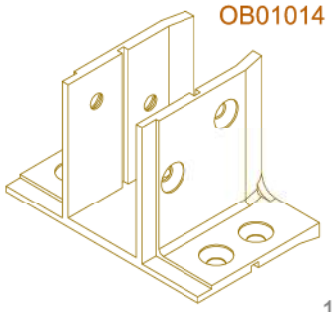


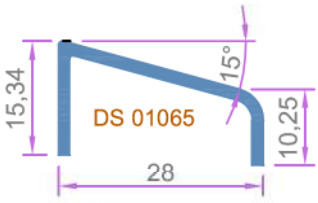

| | Thickness | Weight-kg/m |
|---|---|---|
| Box Reinforcement steel DS 01049-K 83.5x18 | 1.25mm | 1.949 |
| | 1.55mm | 2.405 |
| | 2.05mm | 3.081 |
| Box Reinforcement steel DS 01047-K 35x22 | 1.25mm | 1.001 |
| | 1.55mm | 1.240 |
| | 2.05mm | 1.629 |
| Reinforcement steel DS 01065 | 1.55mm | 0.591 |
| | 2.05mm | |

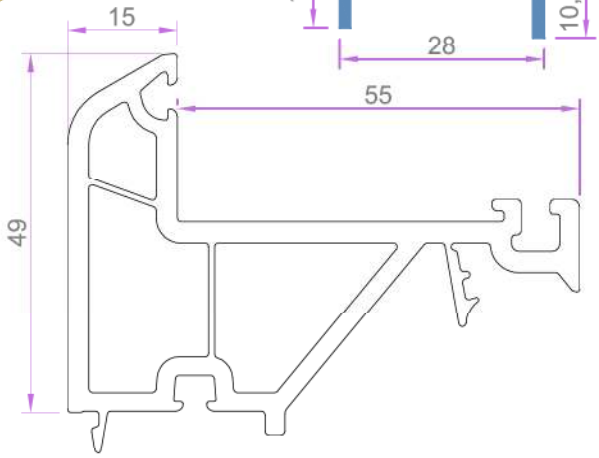


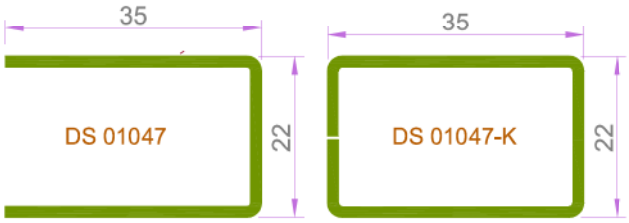

## CLIP PROFILE - DUTCH SYSTEMS

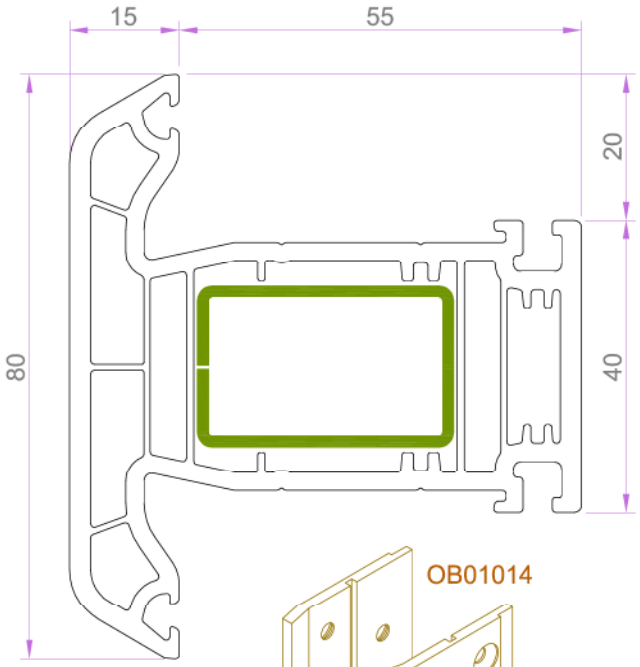
| | |
|---|---|
| 1254 | 0.927 kg/m |
| 1254 EU-B | 0.831 kg/m |

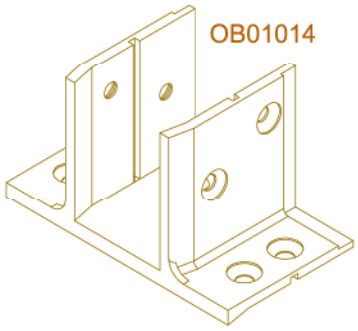
## PROFILE TECHNICAL DRAWINGS

| MULLION PROFILE | |
|---|---|
| 7056 | 1.413 kg/m |
| 7056 EU-B | 1.268 kg/m |

| | Thickness | Weight-kg/m |
|---|---|---|
| U-Reinforcement steel DS 01047 22 X35 | 1.25mm | 0.827 |
| | 1.55mm | 1.035 |
| | 2.05mm | 1.384 |
| Box reinforcement steel DS 01047-K 35 X 22 | 1.25mm | 1.001 |
| | 1.55mm | 1.240 |
| | 2.05mm | 1.629 |



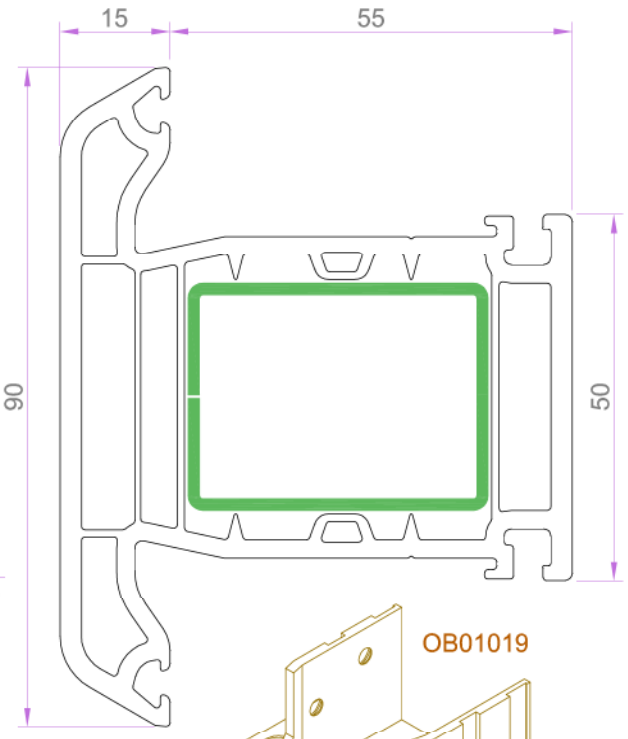



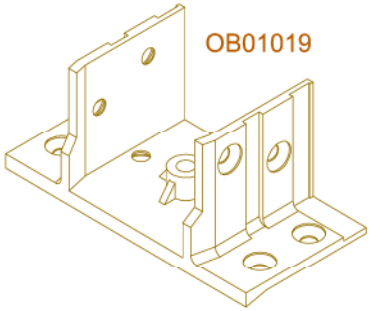




| MULLION PROFILE | |
|---|---|
| 7077 | 1.521 kg/m |
| 7077 EU-B | 1.351 kg/m |

| | Thickness | Weight-kg/m |
|---|---|---|
| U-Reinforcement steel DS 01062 30 X 40 | 1.25mm | 1.055 |
| | 1.55mm | 1.297 |
| | 2.05mm | 1.696 |
| Box reinforcement steel DS 01048-K 30x40 | 1.25mm | 1.317 |
| | 1.55mm | 1.612 |
| | 2.05mm | 2.093 |



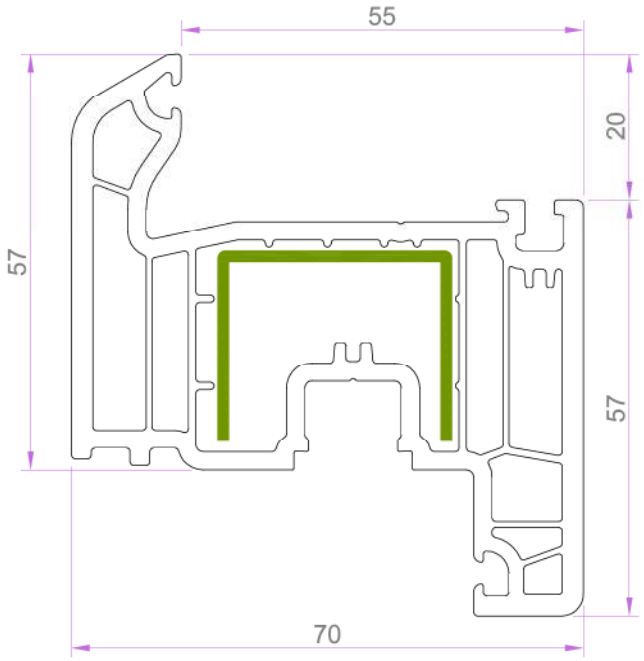



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## SASH PROFILE

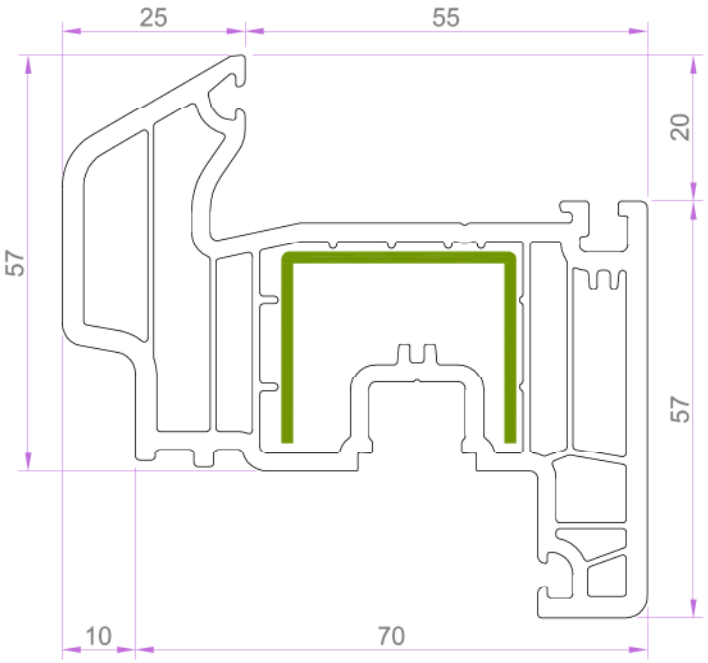
| | |
|---|---|
| 7053 | 1.446 kg/m |
| 7053 EU-B | 1.286 kg/m |

| U-Reinforcement steel<br>DS 01045<br>32 X 26 | Thickness | Weight-kg/m |
|---|---|---|
| | 1.25mm | 0.788 |
| | 1.55mm | 0.972 |
| | 2.05mm | 1.243 |




## DRAINER SASH PROFILE

| | |
|---|---|
| 7054 | 1.528 kg/m |
| 7054 EU-B | 1.362 kg/m |



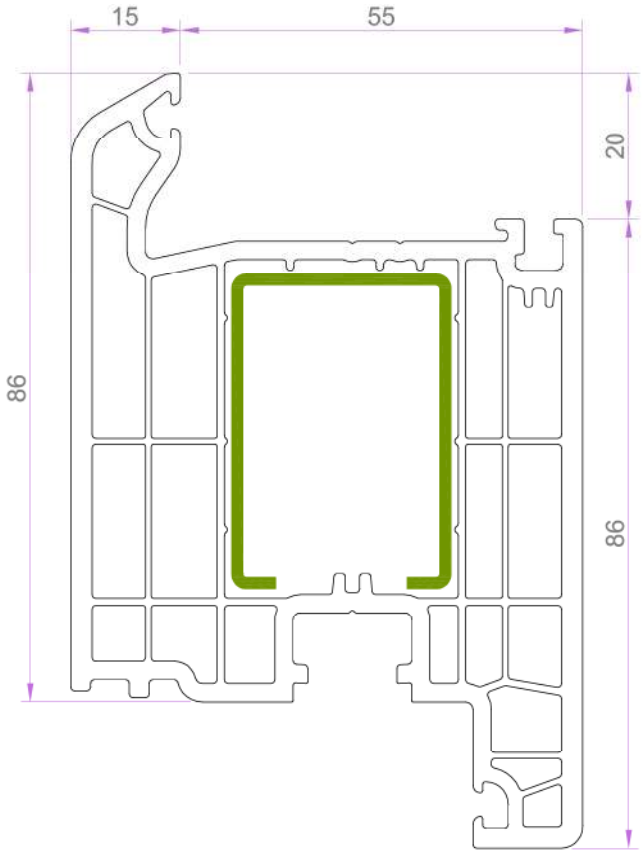


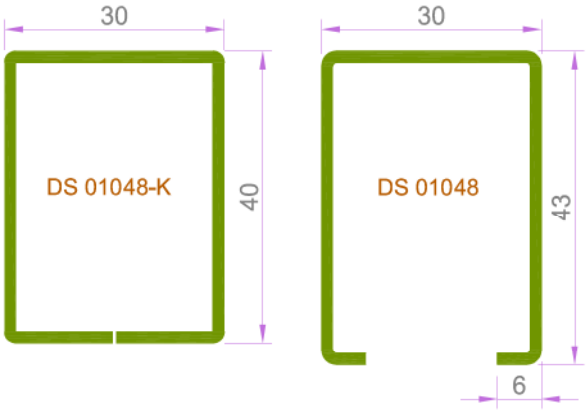

## PROFILE TECHNICAL DRAWINGS

### DOOR SASH PROFILE (INWAD OPENING)

| | |
|---|---|
| 7057 | 1.953 kg/m |
| 7057 EU-B | 1.761 kg/m |

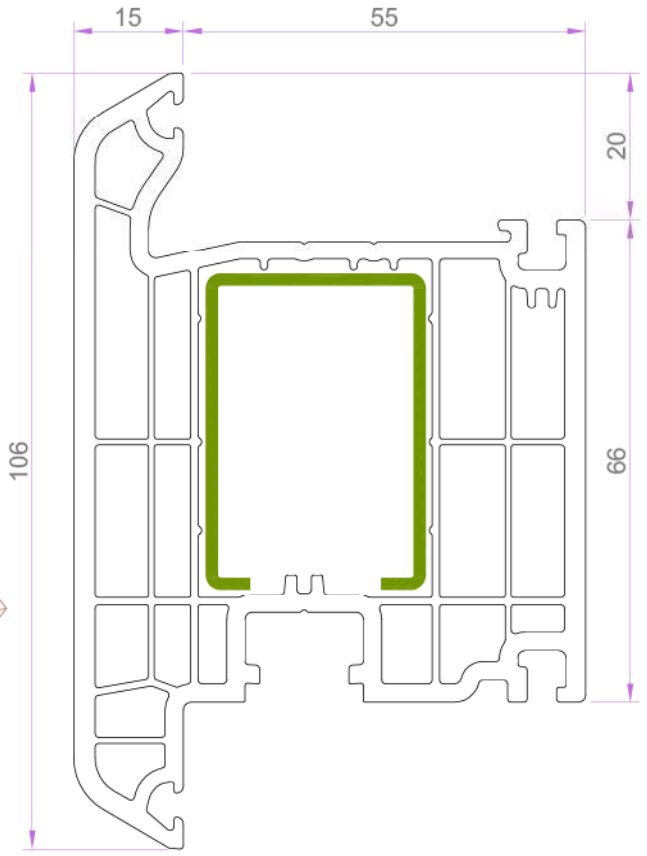
| | Thickness | Weight-kg/m |
|---|---|---|
| U-Reinforcement steel DS 01048 30x43x6 | 1.25mm | 1.184 |
| | 1.55mm | 1.456 |
| | 2.05mm | 1.857 |
| Box reinforcement steel DS 01048-K 30x40.5 | 1.25mm | 1.317 |
| | 1.55mm | 1.612 |
| | 2.05mm | 2.093 |

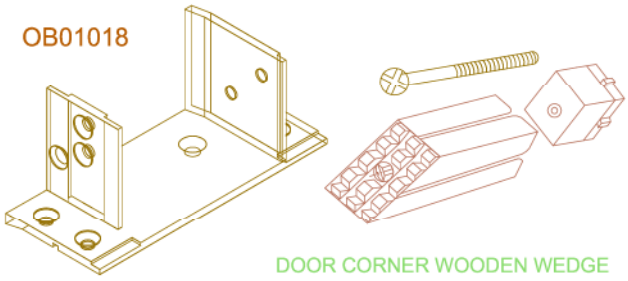



### DOOR SASH PROFILE (OUTWARD OPENING)

| | |
|---|---|
| 7058 | 1.933 kg/m |
| 7058 EU-B | 1.745 kg/m |



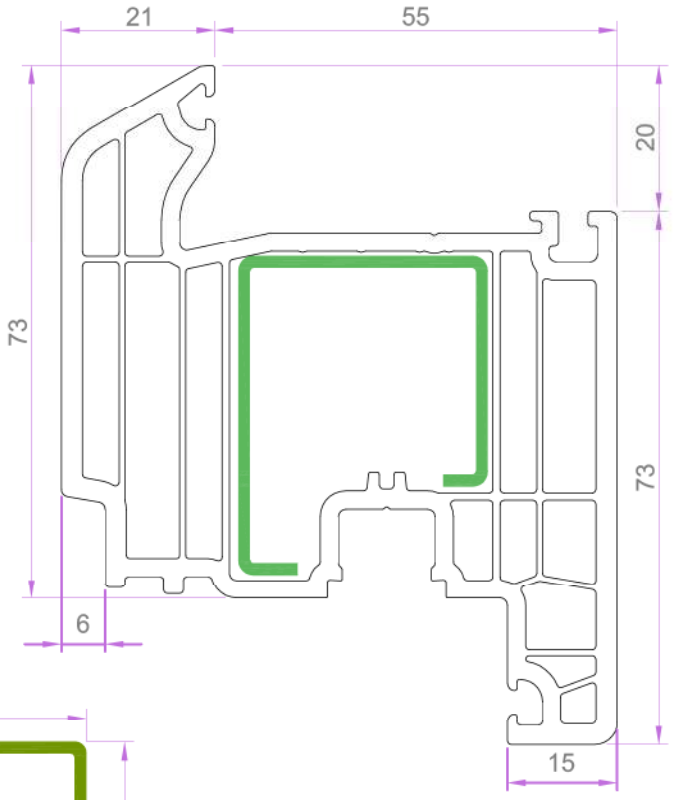

DOOR CORNER WOODEN WEDGE
KT01004-26x39 DS01048
KT01005-26x36 DS01048-K

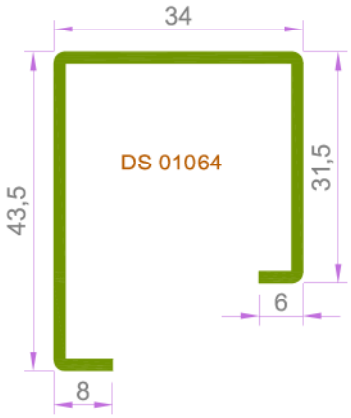
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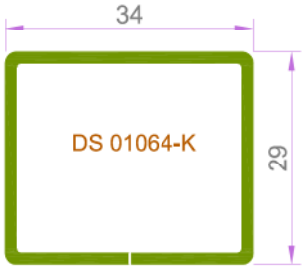
## FRANCE DRAINER DOOR SASH PROFILE

| | |
|---|---|
| 7080 | 1.775 kg/m |
| 7080 EU-B | 1.590 kg/m |

| | Thickness | Weight-kg/m |
|---|---|---|
| Reinforcement steel DS 01064 34x31,5x43,5x8x6 mm | 1.25mm | 1.155 |
| | 1.55mm | 1.410 |
| | 2.05mm | 1.826 |
| Box Reinforcement steel DS 01064-K 34x29 mm | 1.25mm | 1.181 |
| | 1.55mm | 1.443 |
| | 2.05mm | 1.867 |

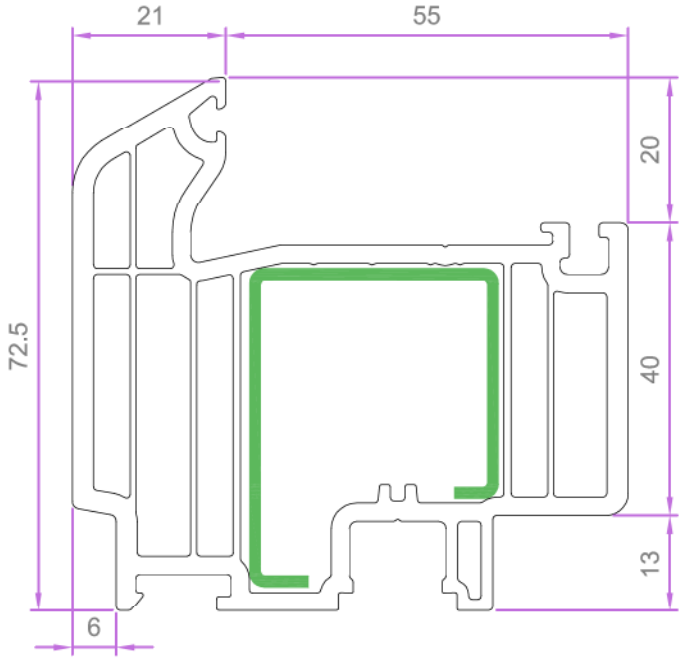


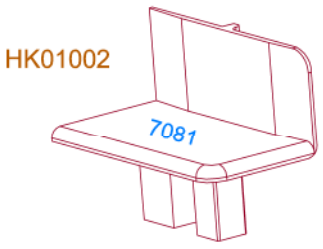




## FRANCE ADAPTING DOOR SASH PROFILE

| | |
|---|---|
| 7081 | 1.486 kg/m |
| 7081 EU-B | 1.324 kg/m |



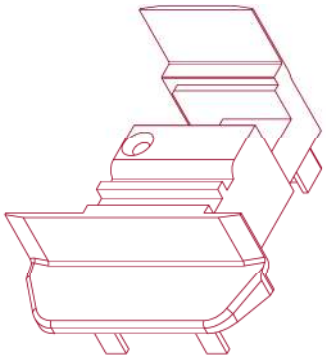



## PROFILE TECHNICAL DRAWINGS

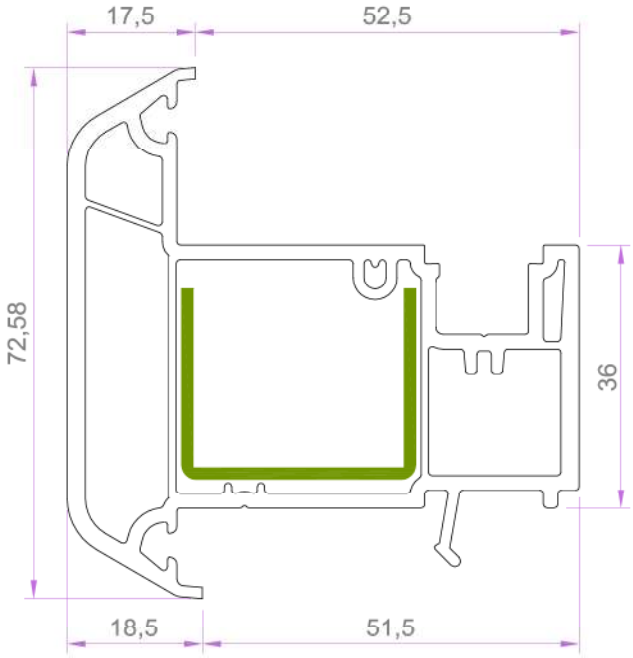
### REBATE REVERSER PROFILE

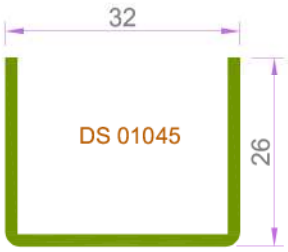
7059 1.088 kg/m

| U-Reinforcement steel DS 01045 32 X 26 | Thickness | Weight-kg/m |
|---|---|---|
| | 1.25mm | 0.788 |
| | 1.55mm | 0.972 |
| | 2.05mm | 1.243 |



HK01010



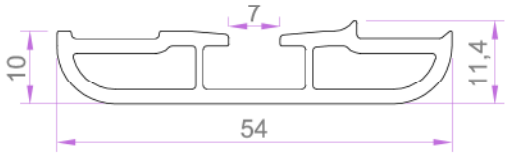




### SUPER LAP INSIDE SASH COVER

7072 0.326 kg / m

HK01001

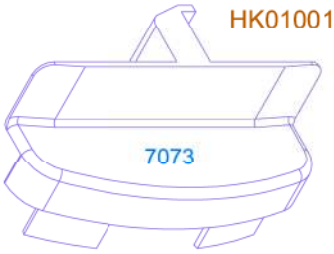


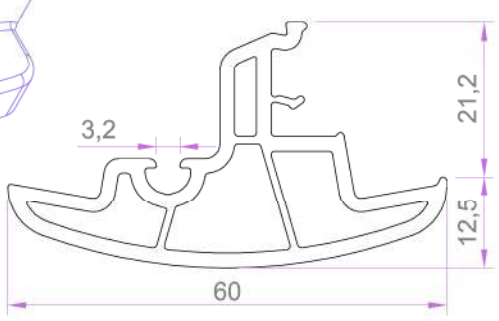




### SUPER LAP OUTSIDE SASH COVER

7073 0.546 kg / m

HK01001

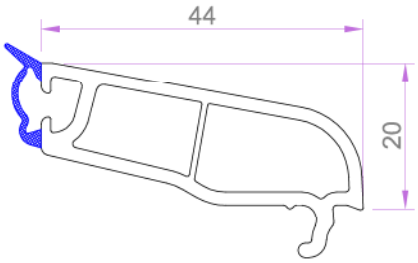


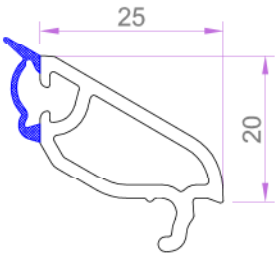
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## PROFILE TECHNICAL DRAWINGS

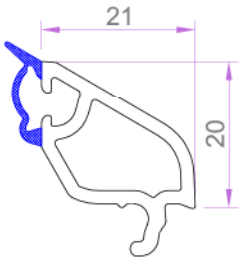
| SINGLE GLAZING BEAD - 4mm | |
|---|---|
| 7074 | 0.355 kg/m |



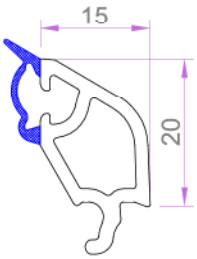

| DOUBLE GLAZING BEAD - 24mm | |
|---|---|
| 7062 | 0.237 kg/m |




| DOUBLE GLAZING BEAD - 28mm | |
|---|---|
| 7064 | 0.223 kg/m |




| TRIPLE GLAZING BEAD - 34mm | |
|---|---|
| 7063 | 0.199 kg/m |




| TRIPLE GLAZING BEAD - 40mm | |
|---|---|
| 7464 | 0.178 kg/m |

